

# COMFORT RELAX\_SOFA / LOVE-SEAT ASSEMBLY INSTRUCTIONS

AVAILABLE STYLES:

1. HARLOWE



2. REMI



AMERICAN LEATHER®

REQUIRED ASSEMBLY TOOLS

PLIERS,  
NEEDLE NOSE



7/16" IMPACT NUT  
DRIVER



1/2" IMPACT NUT  
DRIVER



3/16" HEX, INSET  
BIT



IMPACT  
DRIVER

## SOFA / LOVE-SEAT ASSEMBLY COMPONENTS

SOFA ASSEMBLY			
ITEM	PN	DESCRIPTION	QTY
1	NA	SEAT, UPHOLSTERED ASSEMBLY	3
2	196463	MECH-SEAT FRAME METAL-COMFORT RELAX SOFA	3
3	196464	TUBE-SUPPORT-LOWER SEAT FRAME-COMFORT RELAX SOFA	3
4	NA	BACK, UPHOLSTERED ASSEMBLY	3
5	196462	MECH-BACK FRAME METAL-COMFORT RELAX SOFA	3
6	NA	RH, UPHOLSTERED ARM	1
7	NA	LH, UPHOLSTERED ARM	1
8	196465	CHASSIS-COMFORT RELAX SOFA	1
9	194630	MECH-ARM FORK BRACKET-RIGHT-COMFORT RELAX	1
10	194629	MECH-ARM FORK BRACKET-LEFT-COMFORT RELAX	1
11	197068	PIN-W. GUIDE HEAD QUICK-RELEASE	6
12	10039	BLT-1/4-20X1.75BL	4
13	196949	BLT-5/16"-24 X 5/8" FLAT HEAD SOCKET OXIDE	8
14	165386	SCR 5/16-18 X 2 FLAT SOCKET-CAP BLK- BLACK ZINC	8
15	10051	BLT-5/16X1.25FB	6
BASE OPTION			
A	196476	LEGS-BASE-COMFORT RELAX SOFA ASSEMBLY-WALNUT	2
B	196474	LEGS-BASE-COMFORT RELAX SOFA ASSEMBLY-BRUSHED NICKEL	2

LOVE-SEAT ASSEMBLY			
ITEM	PN	DESCRIPTION	QTY
1	NA	SEAT, UPHOLSTERED ASSEMBLY	2
2	196463	MECH-SEAT FRAME METAL-COMFORT RELAX SOFA	2
3	196464	TUBE-SUPPORT-LOWER SEAT FRAME-COMFORT RELAX SOFA	2
4	NA	BACK, UPHOLSTERED ASSEMBLY	2
5	196462	MECH-BACK FRAME METAL-COMFORT RELAX SOFA	2
6	NA	RH, UPHOLSTERED ARM	1
7	NA	LH, UPHOLSTERED ARM	1
8	196843	CHASSIS-COMFORT RELAX LVS	1
9	194630	MECH-ARM FORK BRACKET-RIGHT-COMFORT RELAX	1
10	194629	MECH-ARM FORK BRACKET-LEFT-COMFORT RELAX	1
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# ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

SOFA COMPONENTS



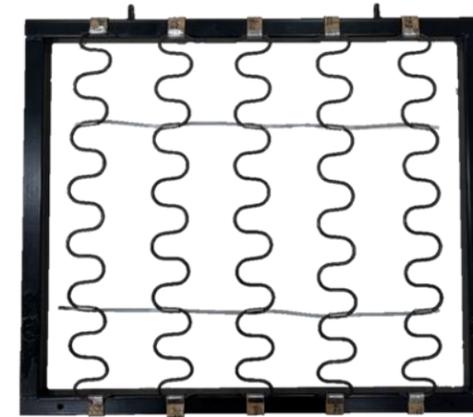
# ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

UPHOLSTERED BACK AND SEAT COMPONENTS



5



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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

1. INSTALL ARM FORK BRACKETS AS SHOWN USING 7/16" IMPACT NUT DRIVER.



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# ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

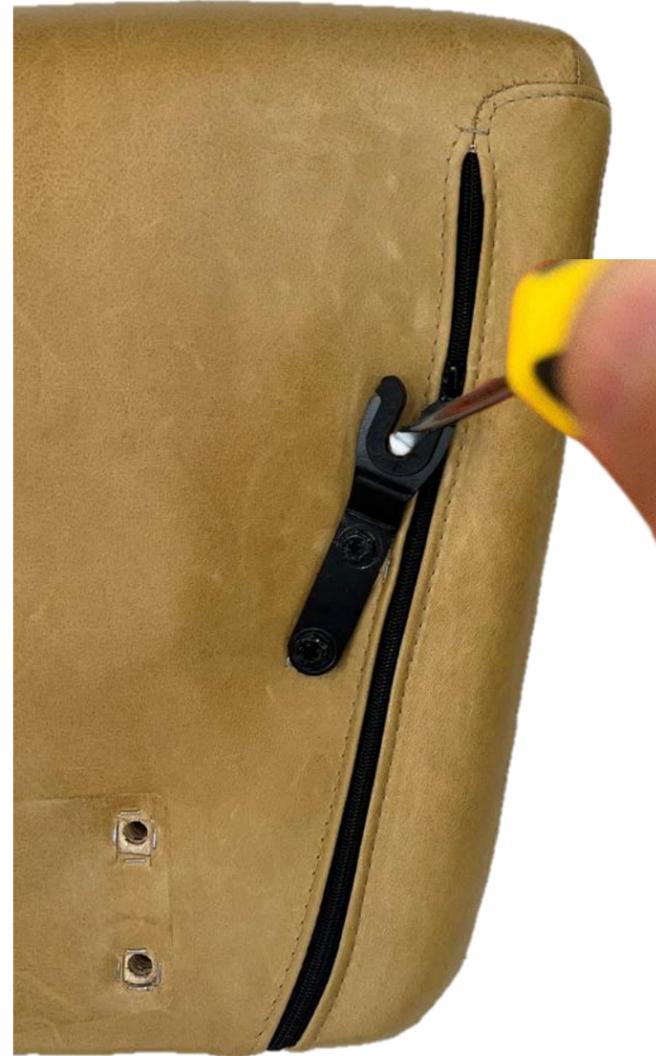
⚠ ATTENTION: ARROW'S DIRECTION **F** → SHOULD ALWAYS POINT TO FRONT OF SOFA.



## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

2. APPLY A SMALL AMOUNT OF NON-PETROLEUM GREASE TO INSIDE ALL OF FORK BRACKETS, AS SHOWN BELOW.



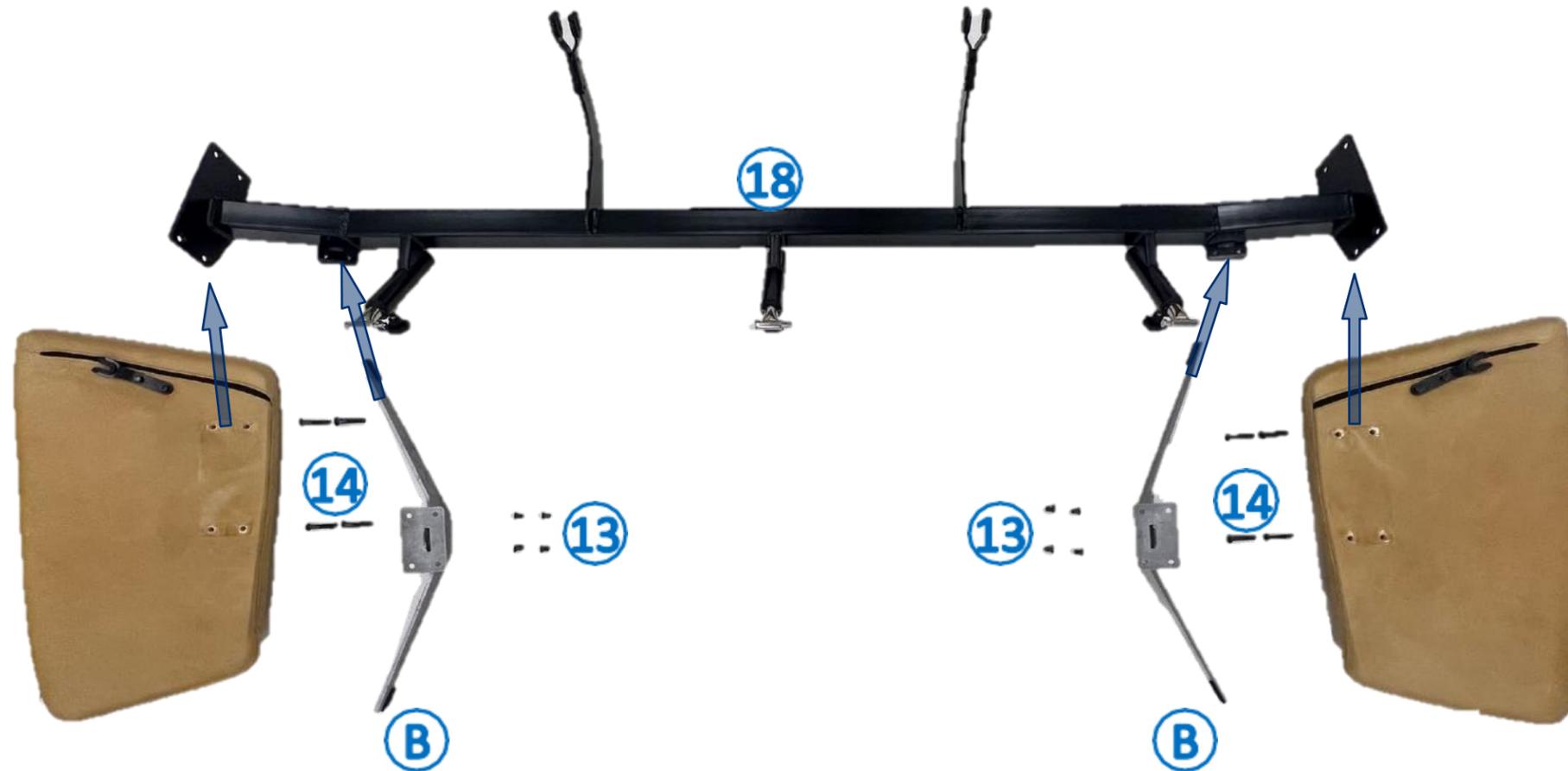
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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

3. ASSEMBLE CHASSIS, ARMS, AND BASE COMPONENTS USING SPECIFIED BOLTS, AS SHOWN BELOW. SEE NEXT PAGE FOR ASSEMBLY VIEW.



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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

4. PREPARE ASSEMBLY TO MOUNT BACKS AND SEATS AS SHOWN BELOW.



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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

5. PREPARE UPHOLSTERED SEATS BY INSTALLING LOWER SUPPORT TUBE, AS SHOWN BELOW.



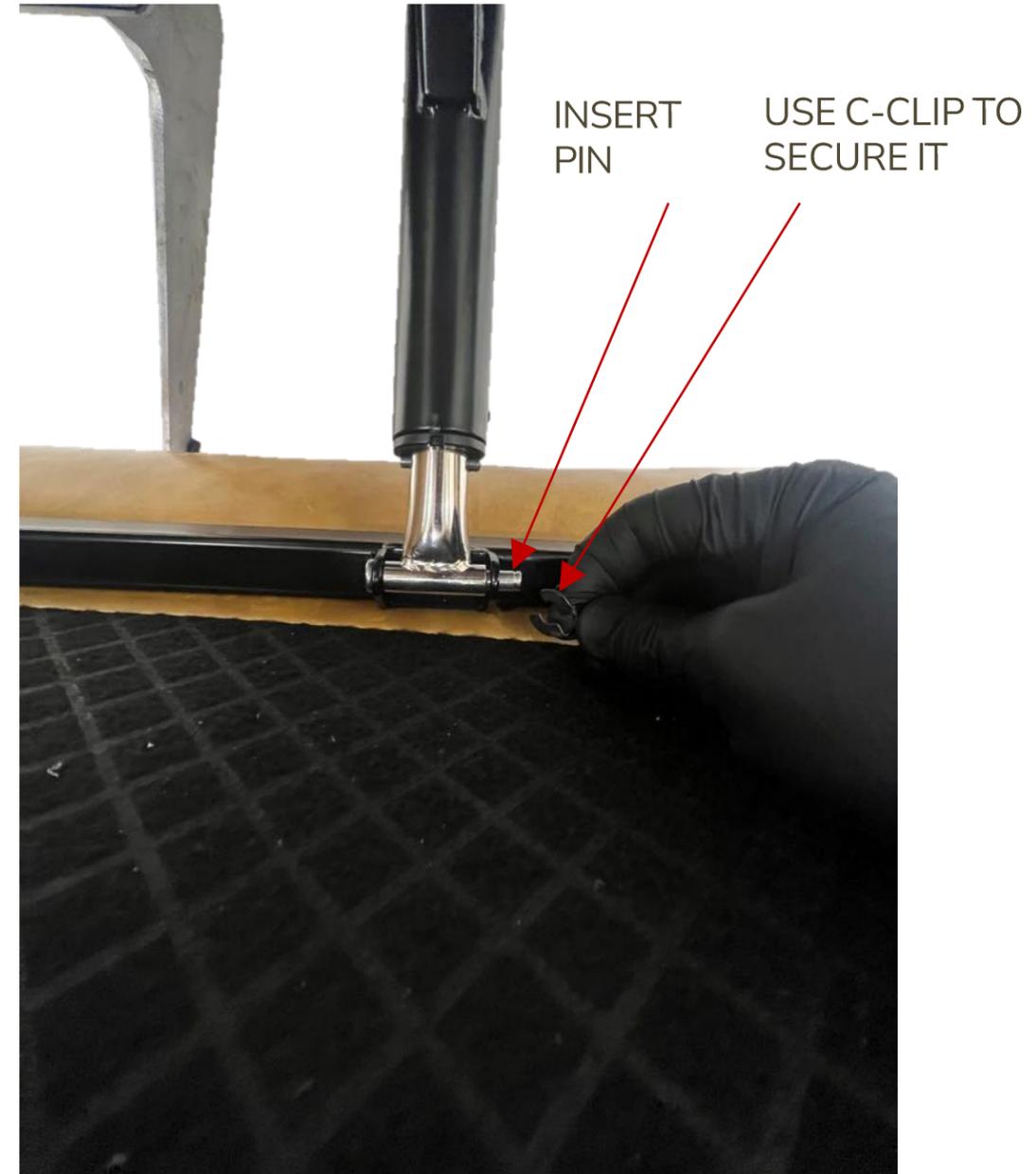
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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

6. ATTACH SEAT STARTING BY REMOVING C-CLIP FROM PIN LOCATED AT HEAD OF THE CHASSIS'S CYLINDRICAL STROKE, ALIGN SEAT, THEN INSERT PIN AND SECURE IT BY USING C-CLIP, AS SHOWN BELOW.



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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

7. ATTACH REMAINING SEATS USING SAME PREVIOUS STEP.



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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

8. PREPARE UPHOLSTERED BACKS BY ALIGNING THEM, AS SHOWN BELOW. SEE NEXT PAGE FOR INSTALLATION DETAILS.



## ASSEMBLY INSTRUCTIONS

### (USING HARLOWE SOFA IN THIS EXAMPLE)

9. INSERT UPHOLESTERED BACK BETWEEN TWO FORK BRACKETS (FIGURE-1).
10. ALIGN BACK SWIVEL PINS TO TOP OF ARM FORK BRACKETS, AS SHOWN BELOW (FIGURE-2 AND -3).
11. ENSURE FORK BRACKETS ARE INSERTED INSIDE COVER POCKETS ON BOTH SIDES (FIGURE-2 AND -3).

 ATTENTION: DO NOT PUSH SWIVEL PINS INTO FORK BRACKETS YET. SEE NEXT STEP FOR DETAILS.



FIGURE-1



FIGURE-2



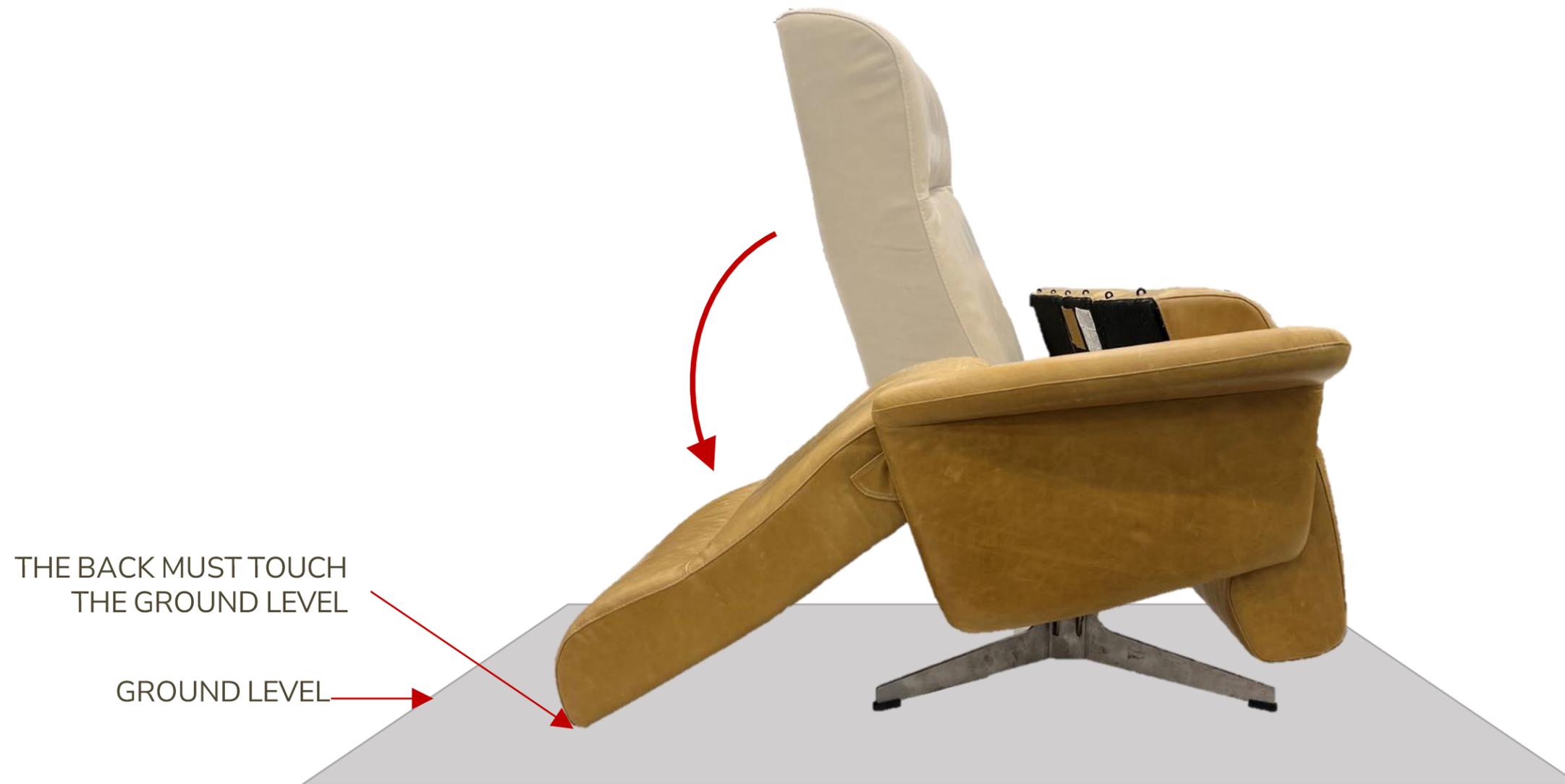
FIGURE-3

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## ASSEMBLY INSTRUCTIONS

### (USING HARLOWE SOFA IN THIS EXAMPLE)

12. ROTATE BACK UNTIL IT TOUCHES GROUND LEVEL, AS SHOWN BELOW, TO PREPARE IT FOR NEXT STEP. SEE NEXT PAGE FOR DETAILS.



## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

13. PRESS DOWN ON EACH SIDE OF BACK'S SWIVEL PINS UNTIL THEY CLICK INSIDE AND ARE FULLY ENGAGED WITH FORK BRACKETS.

PRESS DOWN



PRESS DOWN



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## ASSEMBLY INSTRUCTIONS

### (USING HARLOWE SOFA IN THIS EXAMPLE)

14. ROTATE BACKS TO VERTICAL POSITION (FIGURE-1).

15. ROTATE SEATS TO HORIZONTAL POSITION (FIGURE-2).

16. TURN SOFA TO FRONT TO GAIN ACCESS TO UNDERSIDE (FIGURE-3).

**!** ATTENTION: USE FOAM SLEEVES PROTECTION TO PROTECT BASES/GLIDES FROM DAMAGE DURING ROTATION

ROTATE BACKS TO  
VERTICAL POSITION



FIGURE-1

ROTATE SEATS TO  
HORIZONTAL POSITION



FIGURE-2

TURN SOFA  
TO FRONT



FIGURE-3

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## ASSEMBLY INSTRUCTIONS

### (USING HARLOWE SOFA IN THIS EXAMPLE)

16. OPEN BACK ZIPPERS AND ALIGN BACK AND SEAT HINGES CLOSE TO EACH OTHER (FIGURE-1).
17. FEED BACK COVER INTO SEAT HINGES THROUGH EXISTING COVER SLOTS (FIGURE-2).
18. ALIGN HINGE HOLES TO PREPARE THEM FOR NEXT STEP (FIGURE-3). SEE NEXT PAGE FOR DETAILS.



FIGURE-1



FIGURE-2

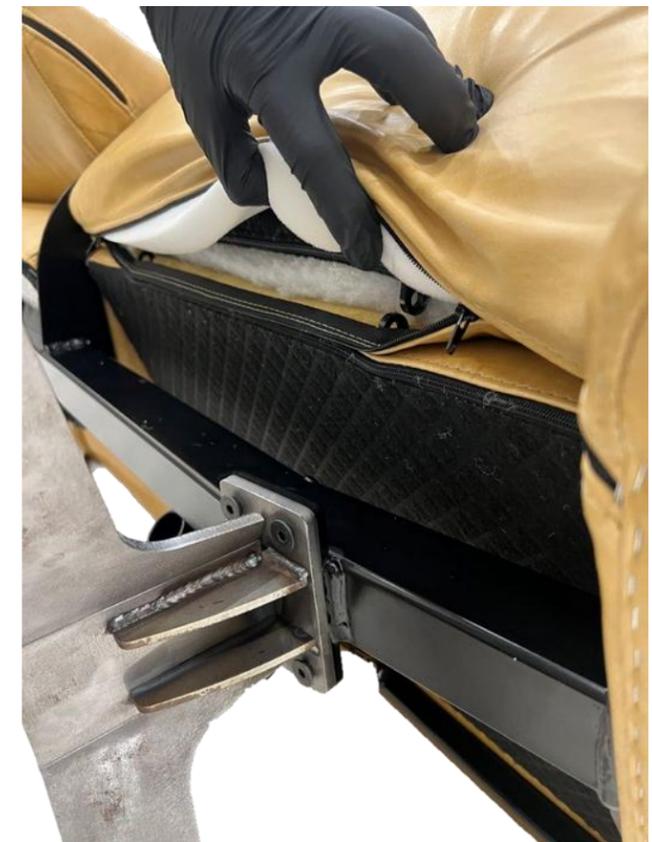


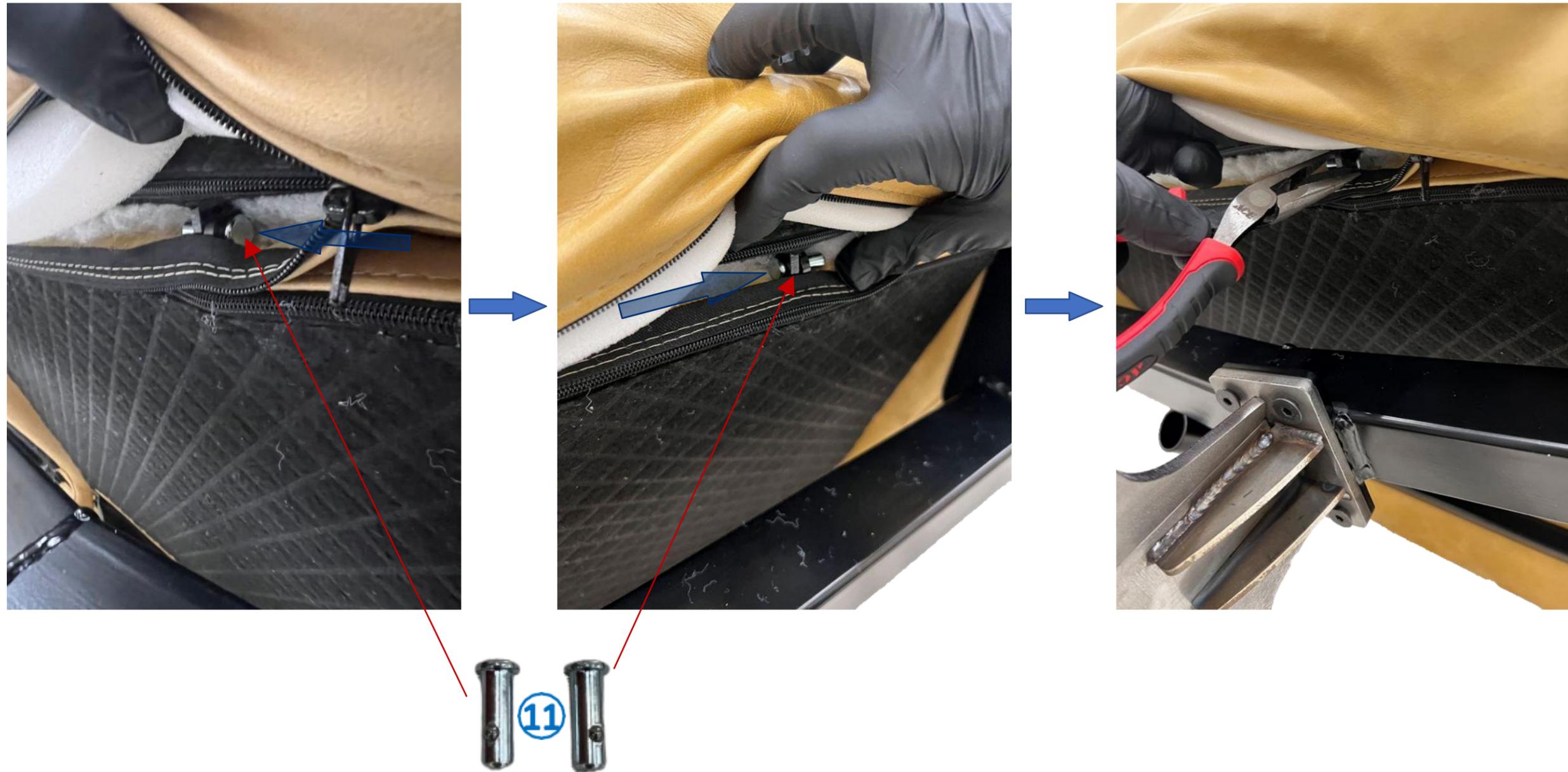
FIGURE-3



## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

19. INSERT PIN-HEAD QUICK-RELEASE (ITEM #11) THROUGH HINGES TO SECURE BACK AND SEAT, AS SHOWN BELOW. USE NEEDLE NOSE PLIERS AS NEEDED.



## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

20. CLOSE ZIPPERS, AS SHOWN BELOW.



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## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

21. TURN SOFA BACK TO UPRIGHT POSITION, AS SHOWN BELOW. REACH UNDER TO ADJUST THE TIGHTNESS OF THE SLIDING MECHANISM. SEE NEXT PAGE FOR DETAILS.



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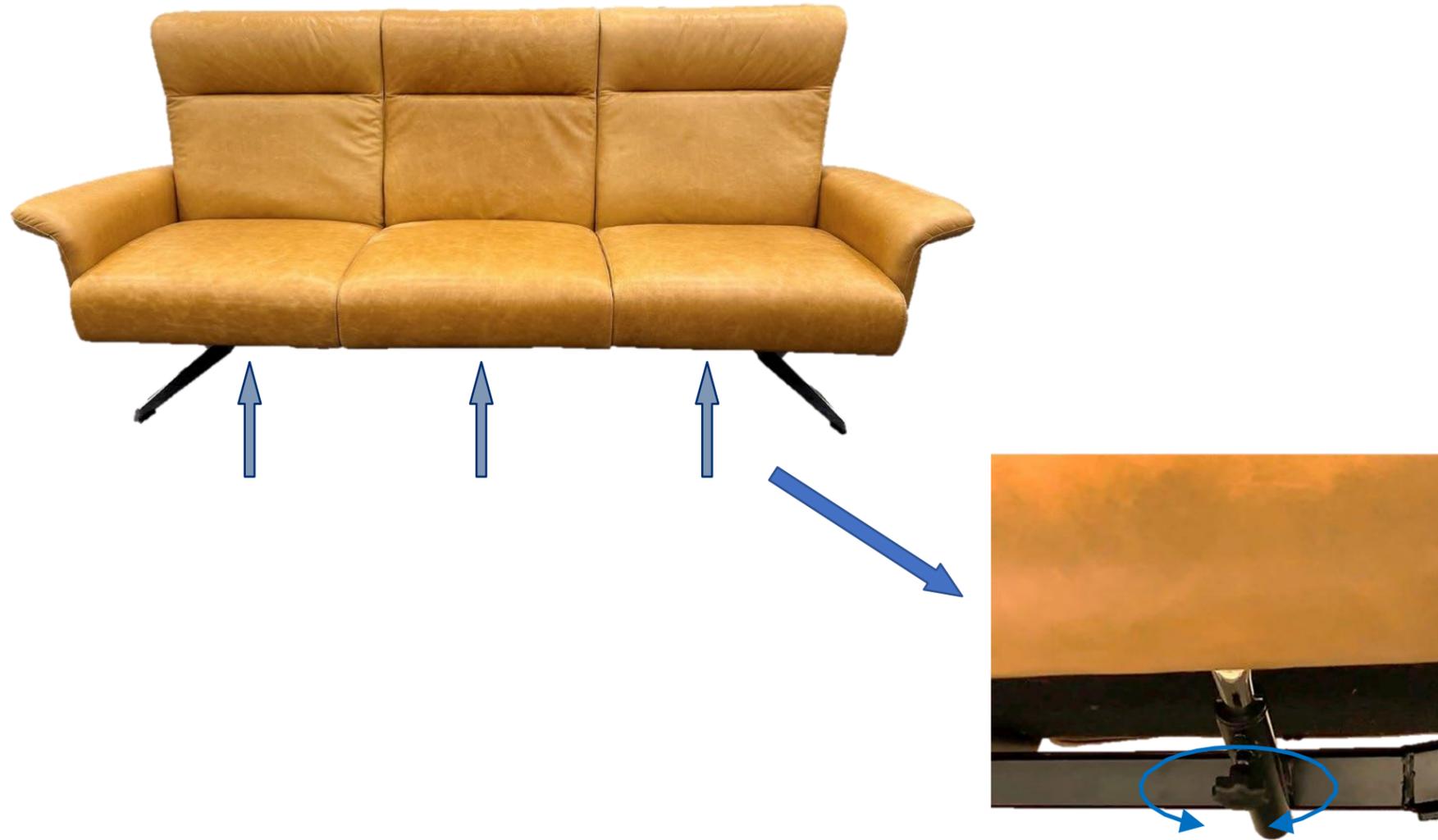
## ASSEMBLY INSTRUCTIONS

(USING HARLOWE SOFA IN THIS EXAMPLE)

22. ADJUST SLIDER KNOBS TO FIT YOUR COMFORT LEVEL.

-TURN KNOBS CLOCKWISE TO SLOW SLIDING MOTION.

-TURN KNOBS COUNTERCLOCKWISE TO FREE SLIDING MOTION.



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## ASSEMBLY INSTRUCTIONS

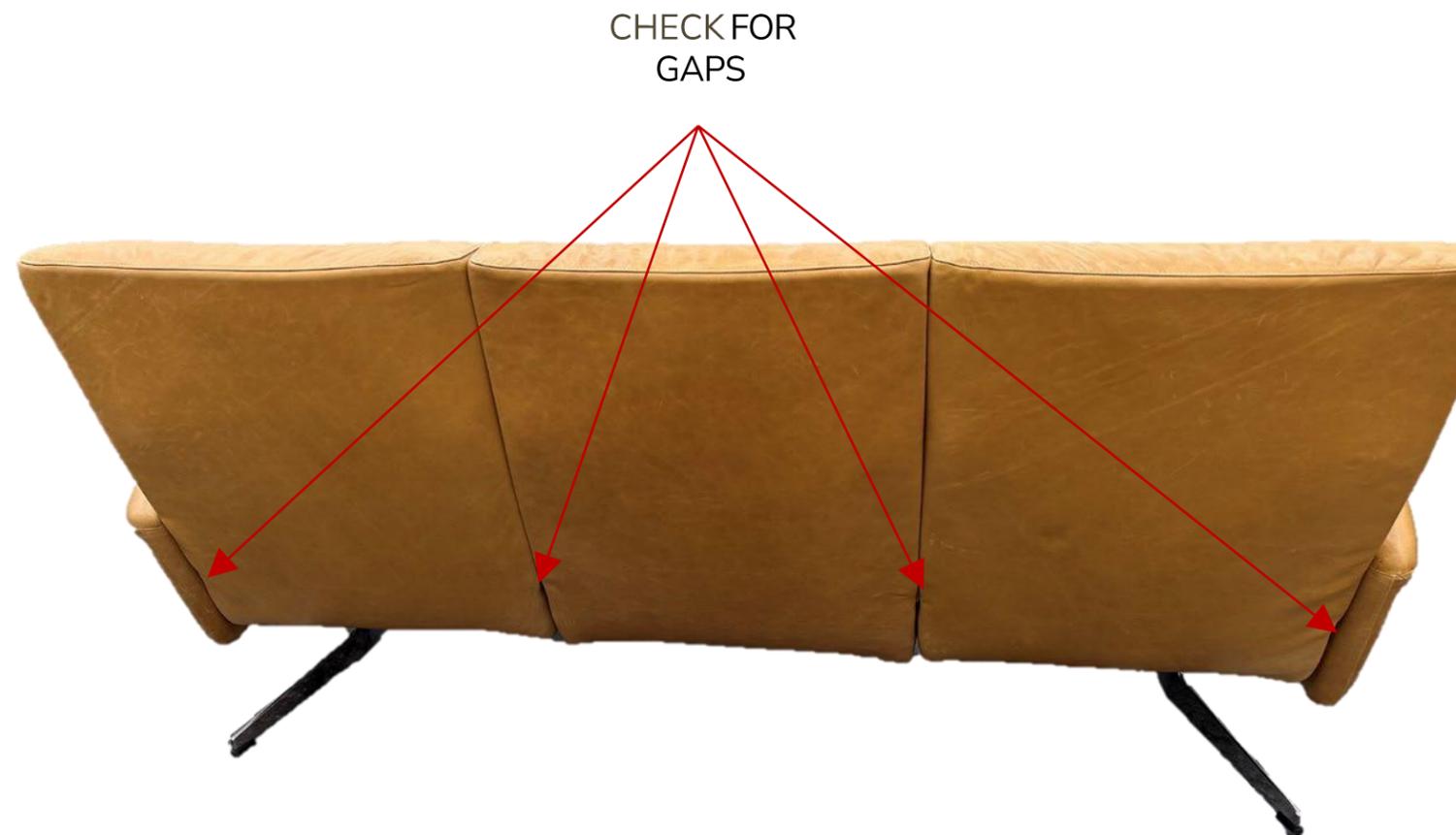
### (USING HARLOWE SOFA IN THIS EXAMPLE)

24. INSPECT ALL AROUND SOFA FOR SEWING AND ASSEMBLY DEFECTS.

25. CHECK SOFA'S FUNCTIONALITY AND MAKE SURE EVERYTHING IS WORKING PROPERLY.

26. OPEN THE SOFA IN RECLINED POSITION AND ENSURE THERE IS NO GAP BETWEEN BACK AND SEAT ASSEMBLY.

CHECK BACK OF THE SOFA AND ENSURE THERE ARE NO GAPS BETWEEN BACK AND ARMS.



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# COMFORT RELAX SOFA/ LOVE-SEAT BASES

AVAILABLE STYLES:

1. CHROME BASE



2. NATURAL WALNUT BASE



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